

**Glidden® ULTRA
INTERIOR FLAT ALKYD CALCIMINE
RECOATER FOR TEXTURED CEILINGS
94600**

Solvent based product, Flat Finish

Technical Data Sheet



Technical Specifications (21°C (70°F))

| | |
|-------------------|-----------------|
| Solids by Volume: | 55% (\pm 1%) |
| Solids by Weight: | 78% (\pm 1%) |

Volatile Organic Compounds (VOCs)*

| | |
|-----------------------------|-----------|
| According to ASTM D3960-05: | < 350 g/L |
| Canadian regulation: | < 475 g/L |

Available Colour

94600 White

Can be tinted to light pastel colours, max 1 oz. of colourant per litre

| | |
|--------------------|-------------|
| Gloss Level | Flat finish |
|--------------------|-------------|

| | |
|----------------|--------|
| • Gloss @ 60°: | 0 – 5% |
| • Sheen @ 85°: | 0 – 5% |

Practical Coverage

35 - 39 sq. metres (380 - 420 sq. ft.) per 3.78 litres
9 - 10 sq. metres per litre

Coverage figures do not include loss due to surface irregularities and porosity or material losses due to application method or mixing.

Resin Type

| |
|---------|
| • Alkyd |
|---------|

Viscosity* Ready to use (90 - 100 Krebs Units)

Manufacturing specification, working viscosity may vary

| | |
|---------------------|-----------|
| Flammability | Flammable |
|---------------------|-----------|

| | |
|--------------|--------------|
| Flash Point* | 45°C (113°F) |
|--------------|--------------|

Film Thickness requirements*

| | |
|--------|-------------------|
| • Wet: | 97 to 107 μ m |
| | 3.8 to 4.2 mils |
| • Dry: | 53 to 59 μ m |
| | 2.1 to 2.3 mil |

Drying Time* @ 77°F/25°C - 50% Relative Humidity

Touch dry: 6 hours

To recoat: 16 hours

Before cleaning: 7 days

When relative humidity is higher than 50%, double the required time.

Drying times listed may vary depending on temperature, humidity, film build, colour, and air movement.

*Technical Data Source: 94600

Product Description

Glidden Ultra Flat 94600 Calcimine Recoater is a flat alkyd-based coating formulated specifically for recoating calcimine-painted surfaces. It features excellent hiding with good spatter resistance.

Advantages

- Minimal spattering
- High Hiding
- Good flow and leveling

Intended Uses

- Maintenance work.
- Residential and Commercial sites.
- A finish coat for all interior surfaces that have been previously coated with calcimine material.

Surfaces

- Surfaces that have been previously coated with calcimine material.

Limitations Of Use

- Not formulated to be used on walls or floors.

Certifications

- MPI – Category #49, Interior Alkyd Flat (MPI Gloss Level 1)

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09/2017



Available at Dulux Paints Stores across Canada and Bétonel-Dulux Stores in Quebec

SURFACE PREPARATION

All surfaces must be clean, dry, and free of dirt, chalking, grease, wax, rust and loose or peeling paint.

Eliminate stains caused by mildew with a solution of household bleach (1 part household bleach to 3 parts of water). Wear rubber gloves and eye protection. Rinse thoroughly with clear water and let dry completely.

Remove all surface contaminants by washing with an appropriate cleaner. Rinse thoroughly with water and allow to dry.

PRECAUTION: Dry sanding will give rise to dust and/or hazardous fumes. Wear suitable respiratory protective equipment. **WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC.** Contact a regional Health Canada office for more information.

Application

This is a ready-to-use product, do not thin.

Shake well before and frequently during use.

Keep containers closed when not in use.

Apply using brushes, rollers or airless spray equipment.

Application Conditions

USE ONLY IN A WELL-VENTILATED AREA.

Apply only when air and surface temperatures are between 10°C (50°F) and 32°C (90°F).

Tools

- Brush: Natural bristles and/or solvent resistant synthetic bristles.
- Roller: Lint free – 10 mm
- Spray (Airless equipment)*: tip size: 0.013 to 0.017 in. Pressure: 1500 – 2000 psi

*Spray recommendations may vary from figures listed depending on equipment manufacturer.

Spray equipment must be handled with due care and in accordance with the manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

SYSTEM RECOMMENDATIONS

Two topcoats are recommended for better durability and appearance.

Calcimine textured ceilings:

- No primer required
- Glidden Ultra 94600

Cleanup

Remove as much product quantity as possible and clean tools with mineral spirits immediately after use. **Danger of combustion.** Materials such as rags used with this product may begin to burn by themselves. After use, put rags in water or lay flat to dry, then discard.

Storage and Transportation

Keep product cool and dry.

Disposal

Consult your municipality in order to dispose of paint residues according to environmental regulations. Do not pour down a drain or storm sewer.

Safety Measures

Before use, be sure to read and follow the instructions and warnings on the label and Safety Data Sheet (SDS). For workplace use, an SDS are available from your retailer, through our website or by calling 1-800-463-7426. Keep out of the reach of children. Use only in well-ventilated area. Keep containers tightly closed and sealed until ready for use. Wear protective gloves and eye/face protection: Chemical splash goggles. Use chemical-resistant, impervious gloves. Avoid contact with eyes or skin. Avoid breathing spray mists. **MAY BE HARMFUL IF SWALLOWED.** **MAY CAUSE EYE AND SKIN IRRITATION.** **DANGER OF COMBUSTION.** Keep away from flames or sparks. Materials such as rags used with this product may begin to burn by themselves. After use, put rags in water or lay flat to dry, then discard.

FIRST AID TREATMENT: If swallowed, call a Poison Control Centre or doctor immediately. Do not induce vomiting. If in eyes, rinse with water for 15 minutes.

Emergency spill information:
1-514-645-1320 or 1-800-463-7426.

For product information call: 1-800-387-3663
www.dulux.ca



PPG Architectural Coatings Canada, Inc.
2505, de la Metropole
Longueuil QC, Canada, J4G 1E5

This technical data sheet, No. 94600 replaces all earlier versions.

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Edition 09/2017